#### RESTRICTED

ELECTRICAL AND MECHANICAL ENGINEERING REGULATIONS

(By Command of the Defence Council)

TELECOMMUNICATIONS
L 103

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# REJECTOR UNITS, B47 AND B48

## TECHNICAL HANDBOOK - UNIT REPAIRS

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## Scope of unit repairs

- 1. These rejector units are sealed and must not be opened, nor the desiccator renewed, unless facilities for drying and seal-testing are available.
- 2. Unit repairs are confined to keeping the equipment clean and dry, and to replacing damaged control knobs.

## Removal and replacement of collet type knobs

- 3. Unscrew the central dome-headed cap approximately 2 2.1/2 turns, at the same time holding the knob firmly to ensure that the unscrewing torque is not absorbed by mechanical steps of the contrels. Push or sharply tap the cap to release the collet, and then ease off the knob assembly using, if necessary, a screw-driver or similar tool as a lever. Do not dismantle the knob assembly unless it is tightly stuck to its spindle.
- 4. On replacement ensure that there is a small clearance between the knob and panel then tighten the cap, gripping the knob firmly to absorb the screw-driver torque. EME/8c/(A)2603